

# 2006 Glossary of Terms

**A guide to the terminology used in the description of various garments throughout our catalog.**

**1x1 Rib** Also 2x2 rib knit trim. The width of each rib is the same as the width between each rib. This helps the garment retain its elasticity.

**2-Way Zipper** A zipper with two zipper pulls so that it can be unzipped from either direction.

**All-Weather Microfiber** 100% Polyester Microfiber with waterproof coating and fully taped seams. 100% waterproof.

**Anti-Pill** A treatment applied to garments primarily to resist the formation of little balls on the fabric's surface due to abrasion during wear.

**Argyle** Typically a diamond pattern woven into a garment.

**Baby Pique** Very small pique knit. See Pique Knit.

**Back Pleats** Tiny folds in the material on the back of a garment that allow for more room and comfort.

**Back Yoke** A piece of fabric that connects the back of a garment to the shoulders. This allows the garment to lay flat and drape nicely.

**Bartacked:** Reinforced stitching; for example, the rivets used on the pockets of jeans.

**Basket Weave** (Hanes 044X) Knit process of weaving yarns back and forth resulting in a two-tone appearance.

**Birdseye Jacquard** A small geometric pattern with a center dot knit into the fabric.

**Blanket Stitch** A decorative stitch used to finish an unhemmed blanket. The stitch can be seen on both sides of the blanket.

**Bonded Fleece:** Fleece with multiple layers bonded together to form a higher functioning garment

**Box Pleat** A single, uniform fold in the center back of a garment to allow for more room and comfort.

**Brushed Cotton** Cotton fabric that is brushed to remove all the excess lint and fibers from the fabric, leaving an ultra soft, smooth finish.

**Button-Through Sleeve Placket** A small placket located on the sleeve, by the cuff, which contains a single button closure.

**Casual Microfiber** 100% Polyester Microfiber fabric that is water repellent and wind resistant.

**Cavalry Twill** A type of Twill Weave (Pattern of the Twill).



Argyle

**Chambray** A dressier fabric woven with white threads across colored threads.

**Collarette** The trim around the neck of a t-shirt or sweatshirt.

**Combed Cotton** Cotton yarn that has been combed to remove short fibers and straighten or arrange longer fibers in parallel order.

**Cool Mesh** Similar to a pique knit but with a more open texture for increased breathability. Features a soft hand for better comfort.

**Cord Locks** A stopper or toggle on a drawcord that keeps the cord from retracting into the garment.

**Coverseamed** A finish in which two needles are used to create parallel rows of visible stitching. It is used around the neck, arm holes, waistband, and wrists of garments to create a cleaner, more durable finish.

**Denier** A density of the weave in a nylon or polyester product

**Double-Needle Stitched** A finish used on a sleeve and/or bottom hem that uses two needles to create parallel rows of visible stitching. It gives the garment a cleaner, more finished look and adds durability.

**Dry-Fiber (PING)** A high activity sportswear fabric that absorbs, wicks and dries faster than average golfwear.

**Duck Cloth** Tightly woven fabric that provides wind and snag resistance.

**Dyed-To-Match** Describes buttons or trims that are the same color as the garment onto which they are sewn.

**End-on-End** A 2-ply weave of different color yarns that run parallel against each other so that both colors are visible.

**Enzyme Washed** A laundering process in which a catalytic substance is added to create a chemical change in the fabric resulting in a very soft finish, smoother appearing surface and reduced shrinkage.

**Etched Tone Buttons** A more upscale horn tone button with an etched pattern.

**Extended Tail** When the back portion of the garment is longer than the front. Assists in keeping the garment tucked in during normal activity.

**Eyelets** Small holes or perforations made in a series to allow for breathability. Finished with either stitching or brass grommets.

**Full Cut** Refers to a garment's fit as being generous and roomy.



Eyelets

**Garment Dyed** A dyeing process that occurs after the garment is assembled.

**Garment Washed** A wash process where softeners are added to finished garments to help the cotton fibers relax or bloom. The result is a fabric with a thicker appearance, reduced shrinkage and a softer hand.

**Herringbone** A chevron or zig-zag pattern, knit into fabric.

**High Profile** A cap style with a high slope structured with buckram—a stiff fabric lining. Less fitted to the head.

**Horn Tone Buttons** Buttons that appear to be manufactured from horn.

**Houndstooth** A medium sized broken check effect that is knit into the fabric.

**Interlock Knit** A fabric that has two plies knit simultaneously to form one thicker and heavier ply. It has more natural stretch than a jersey knit, a soft hand, and the same appearance and feel on both sides.

**Jacquard Knit** A pattern knit directly into the fabric during the manufacturing process. Typically, 2 or more colors are used.

**Jersey Knit** Fabric has a definite smooth side, the outside, and a textured side, the inside.

**Locker Loop** A looped piece of fabric in the neck of a garment for the convenience of hanging the garment on a hook. Can also be located at the center of the back yoke on the inside or outside of a garment.

**Locker Patch** A semi-oval panel sewn into the inside back portion of a garment, just under the collar seam, to reinforce the garment and minimize stretching when hung on a hook. The patch also allows for the garment tag or label to be sewn below the neckline to help prevent irritation.

**Low Profile** A cap style with a low slope that is more closely fitted to the head. Can be either structured or unstructured.

**Matte Taslan** See Taslan but with a dull finish.

**Melange** A mix of different colors of yarns knit together to create a heathered effect.

**Mercerized** A product that has gone through a process to produce a smooth, lustrous hand.

**Mesh** Similar to a pique knit, but with a more open texture for increased breathability. Larger knit than Cool Weave.

**Micro-Stripe** An ultra-fine stripe that is knit into the fabric.

**Microfiber** Fabric that is tightly woven from a very fine poly thread and has a sueded finish for a luxurious, soft feel. Microfiber fabric is naturally water repellent due to its construction process and when specially treated, can also be waterproof.

**Mid Profile** A cap with a slope height in between that of a High Profile and Low Profile. It is most often structured with buckram.

**Mother of Pearl** Logo Buttons Buttons made from Mother of Pearl, with a logo inscribed on them.

**Nail Head Design** A jacquard knitting pattern in which the jacquard forms a design similar to small nail heads.

**Nublend™** The combination of a knitting and spinning process developed by JERZEES® for their blended fleece that helps prevent pilling.

**Overdyed** A process in which yarn dyed fabrics or piece dyed garments are put through an additional dye color to create unique colors.

**Oxford** A type of fabric where the fibers are either cotton or blended man-made fibers.

**Patch Pocket** A pocket attached to the outside of a garment.

**Pearlized Buttons** Buttons that have a pearl-colored hue.

**Pewter and Horn Tone Buttons** Buttons that incorporate pewter and horn tone, usually one encompasses the other.

**Pewter Buttons** Buttons that have a dull, metallic hue.

**Pigment Dyed** A type of dye used to create a distressed or washed look.

**Pill Free®** A process developed by Lee® to help prevent pilling on fleece garments.

**Pique Knit** A knitting method that creates a fine textured surface that appears similar to a birdsnest or waffle weave.

**Placket** The part of a shirt or jacket where the garment fastens together.

**Poly-fill** A warm polyester lining found in the body or sleeves of outerwear garments. It has more loft than a regular nylon lining.

**Polynosic** Features similar characteristics to cotton and silk, has excellent luster and very little shrinkage.

**Popcorn Pique (PING)** Alternating rows of 2 different pique knits; one knit is a baby pique, while the other is a larger pique that resembles small circles knit closely together.

**Poplin** A tightly woven, durable, medium weight cotton or cotton blend fabric made using a rib variation of the plain weave which creates a slight ridge effect.

**Print Pro™** A knitting process developed by Hanes® for their fleece garments that creates a tighter knit for a better printing surface.

**PVC** A polyurethane coating that is added to make garments water resistant.



*Pearlized Buttons*



*Melange*

**R-Tek™ Fleece** 100% polyester fleece with an anti-pill finish which prevents the formation of little balls on the surface of the fabric.

**Raglan Sleeves** Sleeves set with a diagonal seam from the neck to the armpit.

**Reverse Placket** See Placket, but reversed for women's garments.

**Rib Knit** A textured knit that has the appearance of vertical lines. It is highly elastic and retains "memory".

**Ring Spun Yarn** Yarn made by continuously twisting and thinning a rope of cotton fibers. The twisting makes the short hairs of cotton stand out, resulting in a stronger yarn with a significantly softer hand.

**Running Stitch:** A stitch that is spaced equally, with the underside stitching being half the length of the external side.

**Sandwashed** A washing process in which the fabric is washed with very fine lava rocks or rubber/silicon balls resulting in a softer fabric with a relaxed look and reduced shrinkage.

**Sculpted Hem** A hem that is softly rounded for fashion detail.

**Self-fabric Collar** A collar that is constructed from the same material as the body of the garment.

**Self-fabric Sweatband** Refers to headwear where the sweatband is constructed with the same fabric as the crown.

**Serge Stitch** An overcasting technique done on the cut edge of the fabric to prevent unraveling.

**Side Vents** Slits found at the bottom of side seams. They are fashion details that allow for comfort and ease of movement.

**Singles** A term used to indicate the diameter of a yarn; the smaller the number, the thicker the yarn.

**Slash Pockets** A pocket that has to be entered through a slash on the outside of the garment. The pocket pouch is suspended from and attached to the slash.

**Stonewashed** A washing process in which the fabric or garment is heavily washed with lavarocks or rubber/silicon balls. The result is a softer fabric with a distressed or weathered look and reduced shrinkage.

**Storm Flap** A strip of fabric sewn under or over the front zip or snap closure of an outerwear garment to protect against wind and moisture.

**Structured** A cap style with a lined front consisting of buckram, a stiff fabric, that controls the slope of the cap.

**Sueded Cotton** A fabric that goes through a brushing process to raise the nap and give the garment a soft hand.

**Sueded Nylon** See Sueded Cotton.



*Storm Flap*

**Taped Seams** A strip of fabric sewn to the seam of a garment to prevent distortion. In outerwear, taped seams aid in waterproofing.

**Taslan** Refers to how the fibers are woven and the resulting texture. Used mainly in outerwear garments, Taslan is a durable and water repellent nylon fabric with a slightly shiny surface.

**Teklon** A rugged, stronger Taslan nylon that is water repellent.

**Terra-Tek™** A durable and water repellent Taslan with a matte finish.

**Terry Velour** A type of material with uncut loops on both sides. It has a soft, plush feel and is water absorbent.

**Tricot Lining:** A very lightweight nylon lining often used in shorts.

**Triple-Needle Stitched** See Double-Needle Stitched but with 3 stitches.

**Tubular Collar** Collar which is knit in a tube form so it has no seams.

**Tuck-In Tails** A shirt constructed so the back hem is longer than the front. This aids in keeping the shirt tucked-in during strenuous activities.

**Twill** A fabric characterized by micro diagonal ribs producing a soft, smooth finish.

**Twill Tape Placket Lining** Twill tape is attached to the inside of the placket for a fashion effect.

**Underarm Grommets** Small holes in the armpit area to allow breathability and air circulation.

**Unstructured** A low profile cap style with a natural low sloping crown. No buckram has been added to the crown.

**V Patch** A section of material in a V shape that is sewn onto a garment directly under the collarette. Can provide support against stretching the neck opening and is also a style component.



*V-Patch*

**Vents, Front & Back** Allow for breathability and may aid in ease of decoration, allowing the garment to be hooped and embroidered with no show-through on the inside of the garment. Some vents are tacked down and are for fashion purposes only.

**Waffle Weave/Knit:** A waffle, or square pattern, knit or woven into a garment.

**Welt Collar and/or Cuffs** A single ply fabric with a finished edge that is used for collars and cuffs on sport shirts and short sleeve garments.

**Wood Tone Buttons** Buttons that simulate a wood appearance.

**Yarn Dyed** Yarn that has been dyed prior to the weaving or knitting of the garment.